



**IMPORTANT GOAL SAFETY INSTRUCTIONS**  
**READ CAREFULLY**

1. Check for structural integrity and proper connecting hardware before every use. Replace damaged or missing parts or fasteners immediately.
2. Safety/Warning labels must be clearly visible.
3. Securely anchor moveable soccer goals at ALL times.
4. Always instruct players, managers, coaches, trainers, teachers, maintenance workers and all other personnel who might come in contact with the goal, on the safe handling of and potential dangers associated with moveable soccer goals.
5. Always exercise extreme caution when moving goals and provide adequate manpower to move goals of varied sizes and weights. Moveable soccer goals should only be moved by authorized personnel.
6. NEVER allow anyone to climb on the net or goal framework.
7. Moveable soccer goals should only be used on LEVEL fields, NEVER on a slope or hill area.
8. Remove nets when goals are not in use.
9. Most tip-over injuries occur when goals are left unattended. Anchor or chain one goal to another or to nearby fence posts, dugouts, or any other similar sturdy fixture when not in use. If this is not practical, store moveable soccer goals in a place where children cannot have access to them.
10. Fully disassemble goals for seasonal storage.



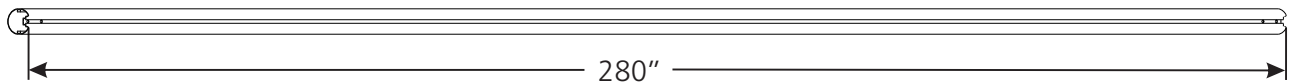
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## ASSEMBLY INSTRUCTIONS FOR 2B3306 AND 2B3406 EVOLUTION GOALS

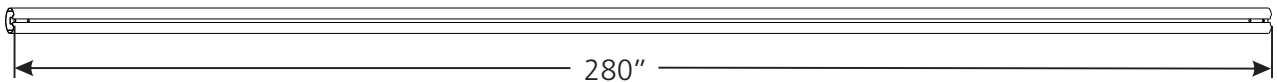
1. Unpack all parts and check for damage that may have occurred during shipping. If damage has occurred, notify trucking company immediately. Lay out all parts. Remove all cardboard and packaging immediately. Wet or damp packaging may damage contents.
2. Read through entire instruction before beginning assembly and installation.

### Parts - 2B3306 Evolution 1.1 (Elliptical)

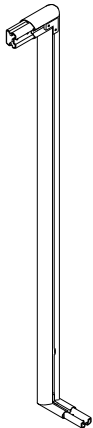
Rail (1)  
(Part# UZ932)



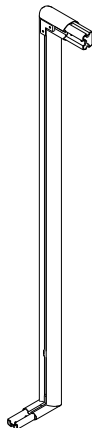
Back Bottom Bar (1)  
(Part# UZ892)



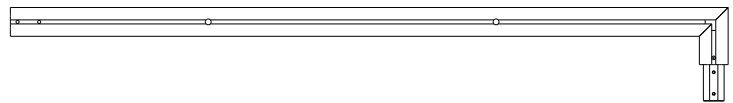
Left Post (1)  
(Part# UZ863)



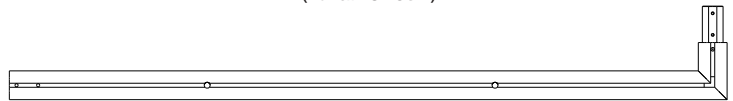
Right Post (1)  
(Part# UZ864)



Left Base (1)  
(Part# UZ890)



Right Base (1)  
(Part# UZ891)



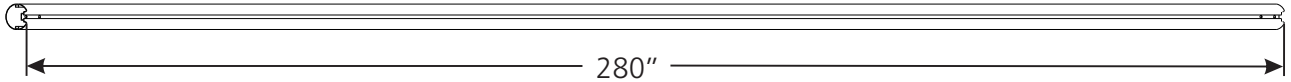
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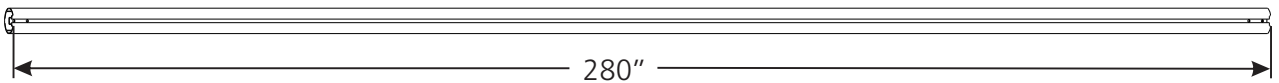
140 Pacific Drive Quakertown, PA 18951  
(P) 215-536-2200 / (P) 800-531-4252 / (F) 215-536-4309 / (F) 800-778-8869  
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Parts - 2B3406 Evolution 2.1 (Round)

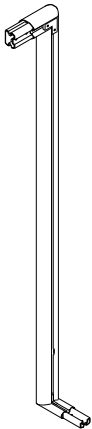
Rail (1)  
(Part# UZ965)



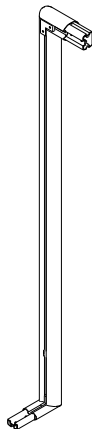
Back Bottom Bar (1)  
(Part# UZ966)



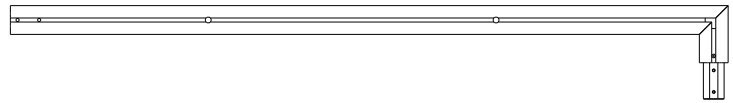
Left Post (1)  
(Part# UZ962)



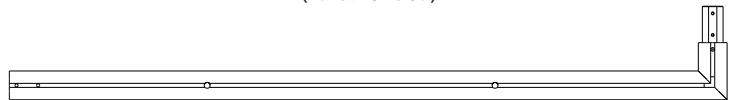
Right Post (1)  
(Part# UZ961)



Left Base (1)  
(Part# UZ964)



Right Base (1)  
(Part# UZ963)

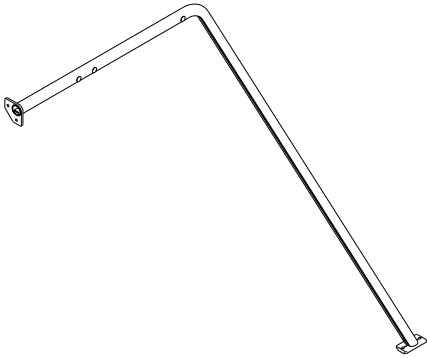


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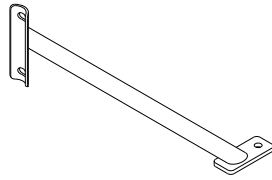
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Parts - 2B3306 and 2B3406

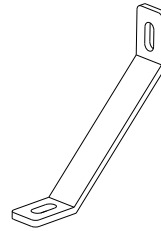
Right Backstay (1)  
(Part# UZ967)



Backstay Brace (2)  
(Part# UZ953)



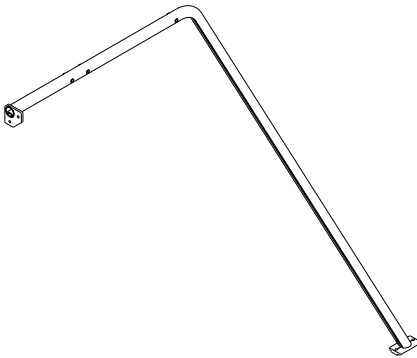
Post Brace (2)  
(Part# UZ737)



Net Clip (100)  
(Part# VZ116)



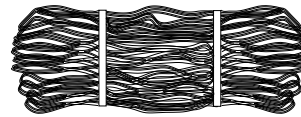
Left Backstay (1)  
(Part# UZ968)



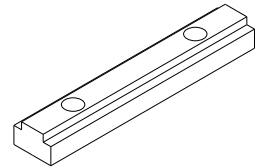
Ground Anchor (4)  
w/hardware  
(Part# UZ212)



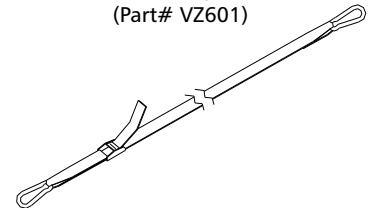
Net (1)  
(Part# 3B2101)



Channel Spacer (6)  
(Part# UZ812)



Net Strap (1)  
(Part# VZ601)



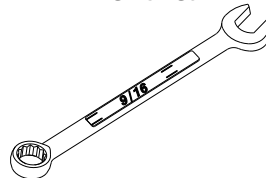
Hardware

Note: Hardware may be packaged separately in one or more boxes. Open all packages before beginning assembly.

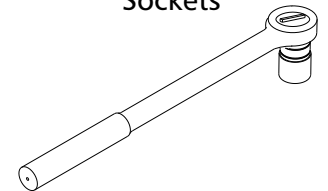
- |                                      |      |
|--------------------------------------|------|
| 3/8" x 1 1/2" Hex Bolt (Part# TZ106) | (12) |
| 3/8" x 1 1/4" Hex Bolt (Part# TZ59)  | (8)  |
| 3/8" x 7/8" Hex Bolt (Part# TZ249)   | (4)  |
| 3/8" Lock Washer (Part# TZ65)        | (24) |
| 3/8" Flat Washer (Part# TZ60)        | (24) |
| 3/8" Square Nut (Part# TZ247)        | (8)  |
| 5/16" x 1" Hex Bolt (Part# TZ121)    | (4)  |
| 5/16" Eyebolt (Part# TZ120)          | (2)  |
| 5/16" Flat Washer (Part# TZ269)      | (6)  |
| 5/16" Lock Washer (Part# TZ122)      | (4)  |

Assembly Tools

1/2", 9/16" & 3/4"  
Wrenches

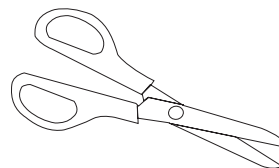


Ratchet with  
1/2", 9/16" & 3/4"  
Sockets



AND

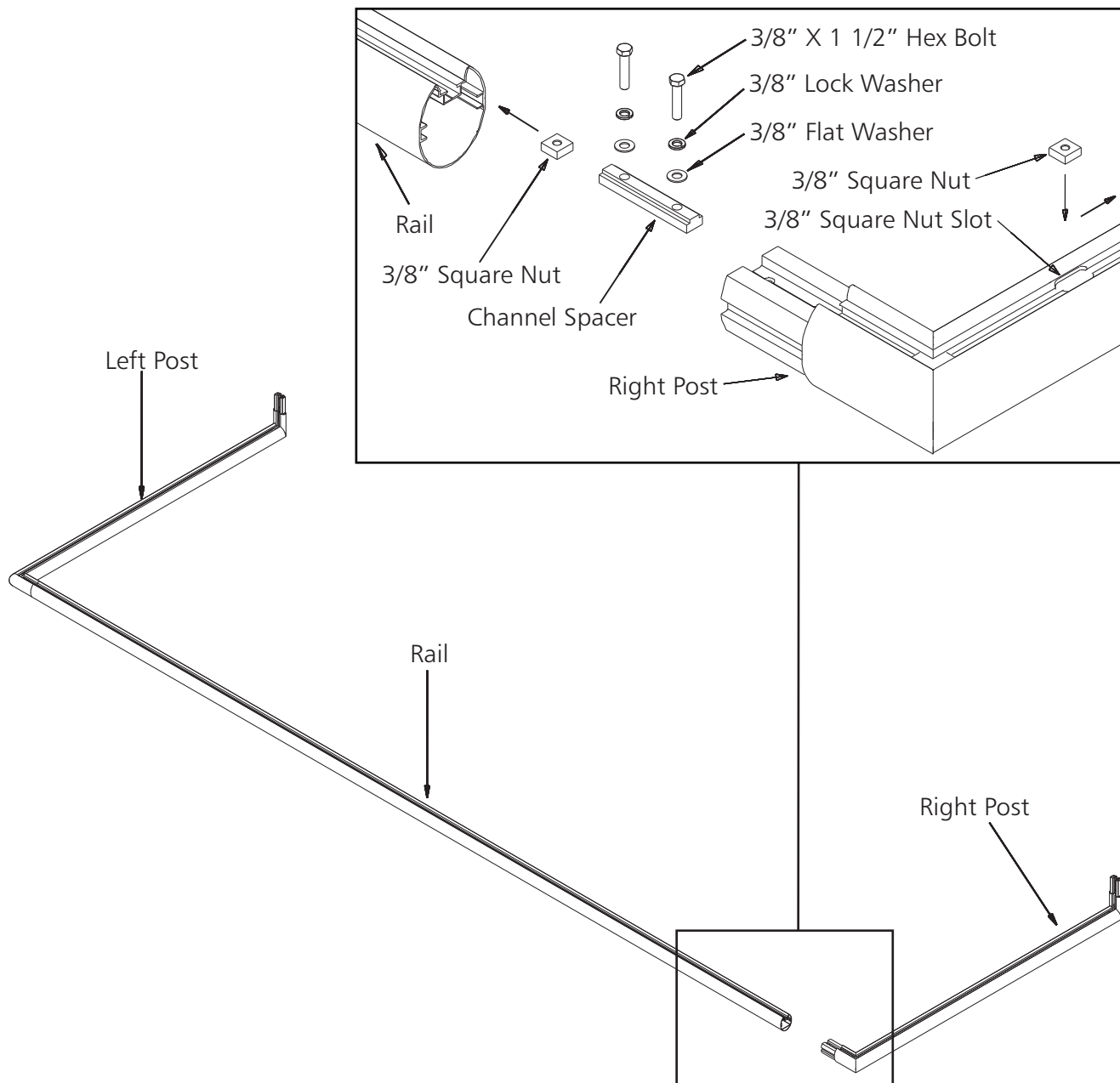
Scissors



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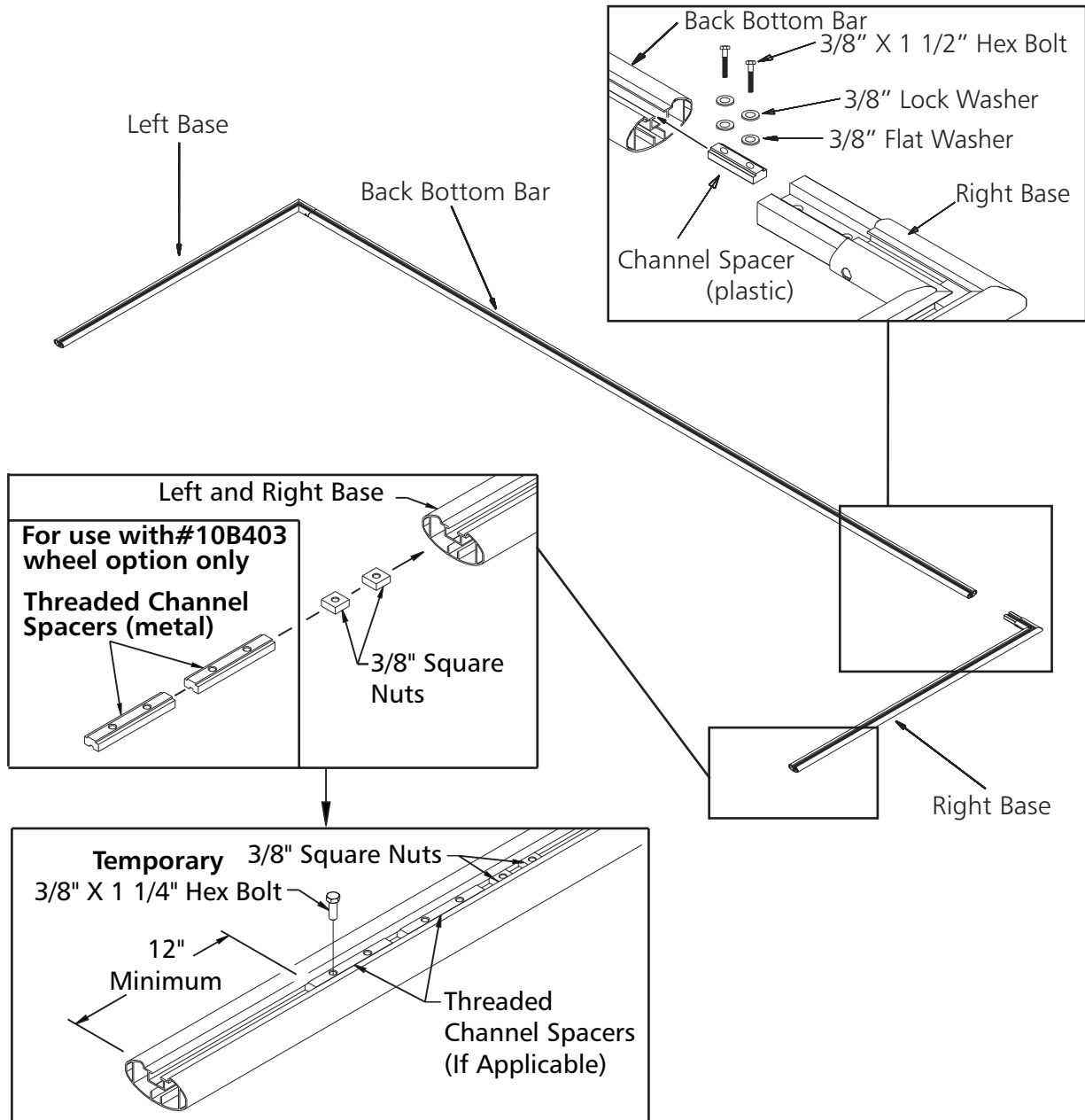
3. Attach left post and right post to top rail using channel spacers and 3/8" x 1 1/2" hex bolts. Note direction of decals on top rail before fastening. Place a 3/8" square nut in each side of the rail before inserting channel spacer. Be sure connections are pressed firmly together before tightening hex bolts.
4. Insert one 3/8" square nut in slot located in each of the assembled front posts.



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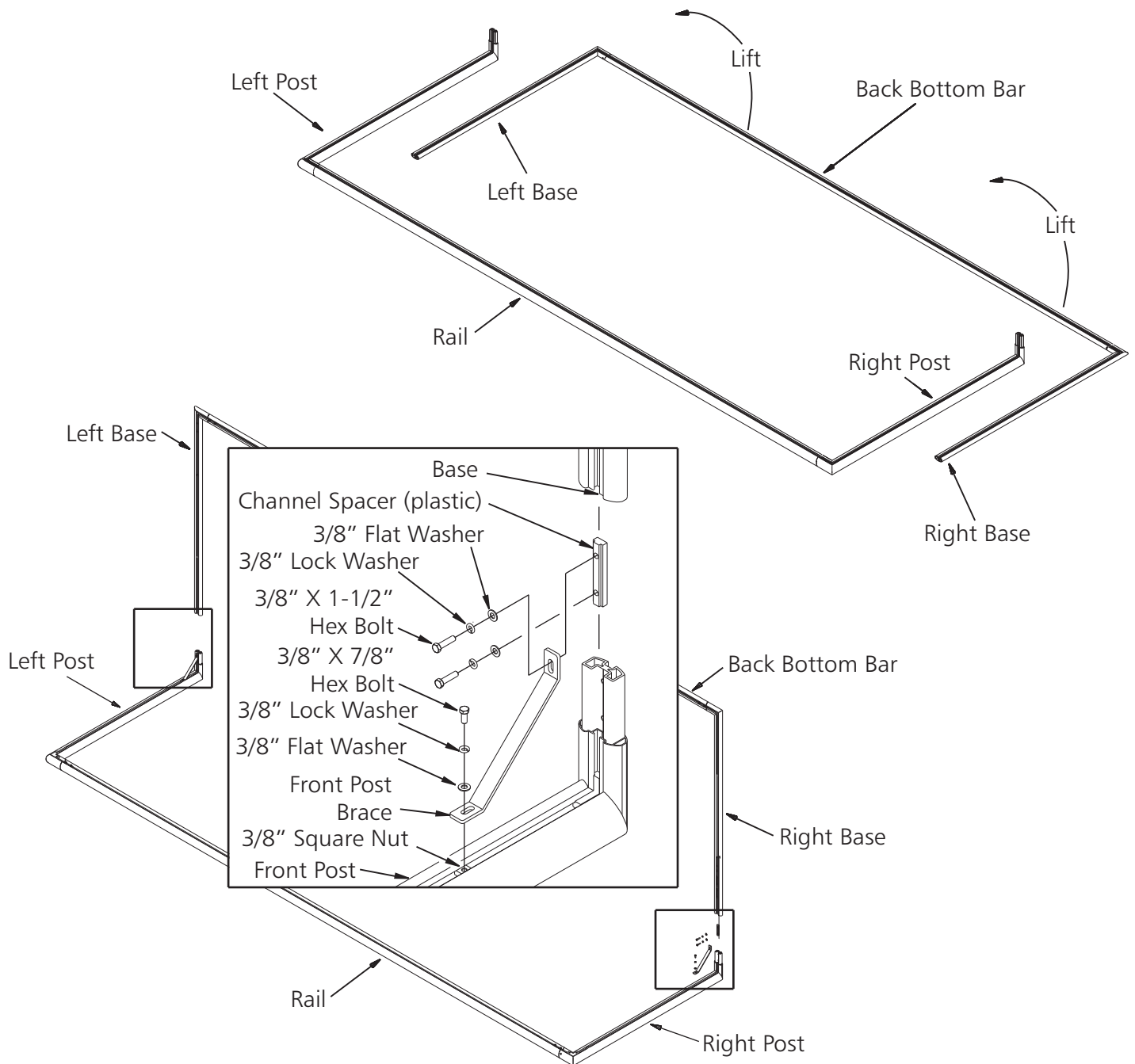
- Attach left base and right base to back bottom bar using channel spacers and 3/8" x 1 1/2" hex bolts. Note direction of decals on back bottom bar before fastening. Be sure connections are pressed firmly together before tightening hex bolts.
- Insert two 3/8" square nuts into left base and right base. **NOTE: If installing optional wheels (Part# 10B403), also include two threaded channel spacers from wheel option package in each base.** To prevent threaded channel spacers or square nuts from falling out during assembly, temporarily insert a 3/8" hex bolt in last threaded hole of the threaded channel spacer or square nut and finger tighten only.



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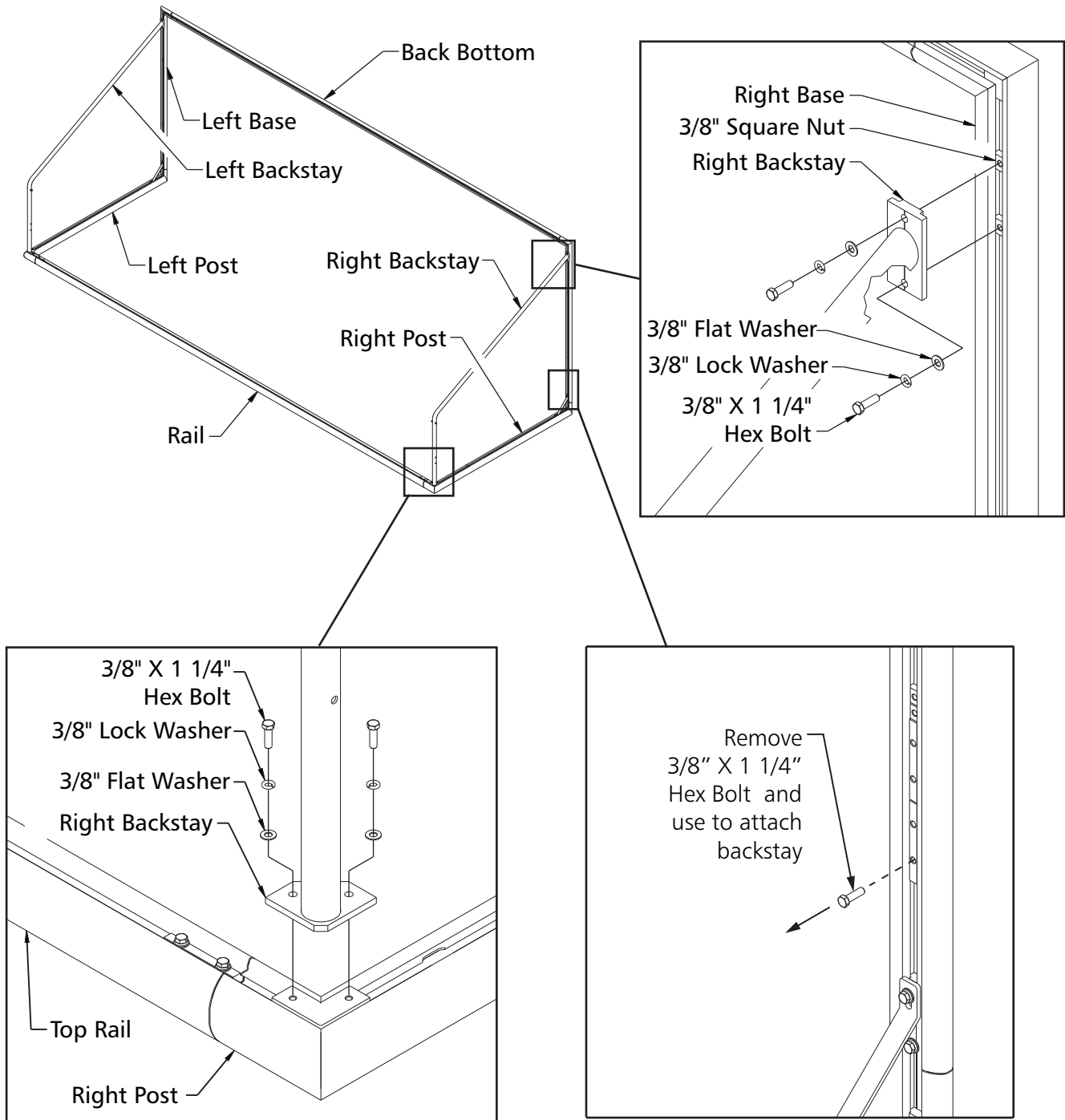
7. Lift and insert assembled bases into assembled posts. Fasten using channel spacers, front post braces, 3/8" hex bolts and 3/8" square nuts. Be sure connections are pressed firmly together before tightening hex bolts.



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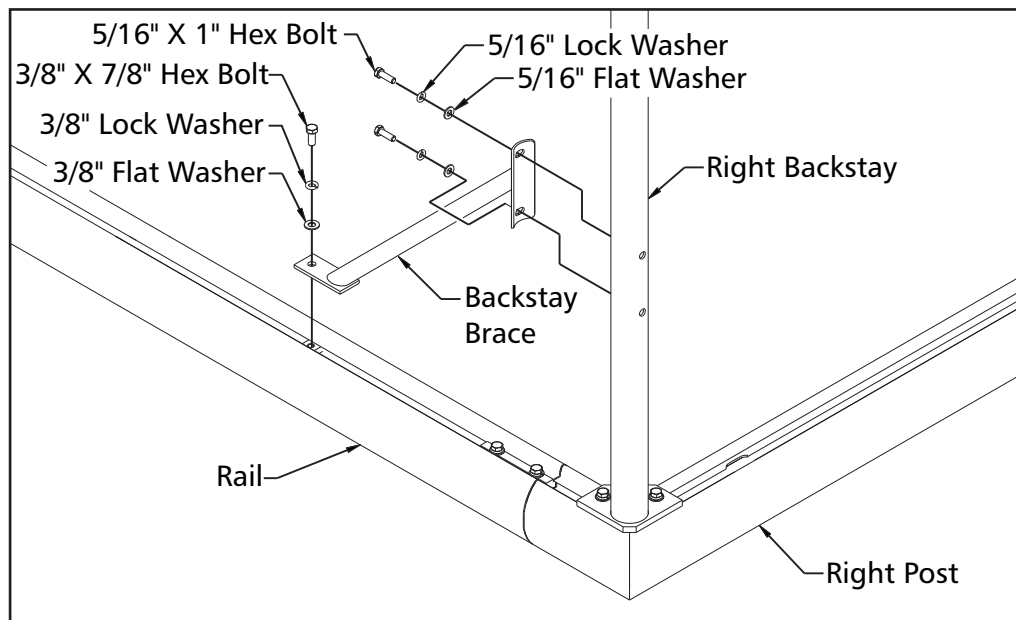
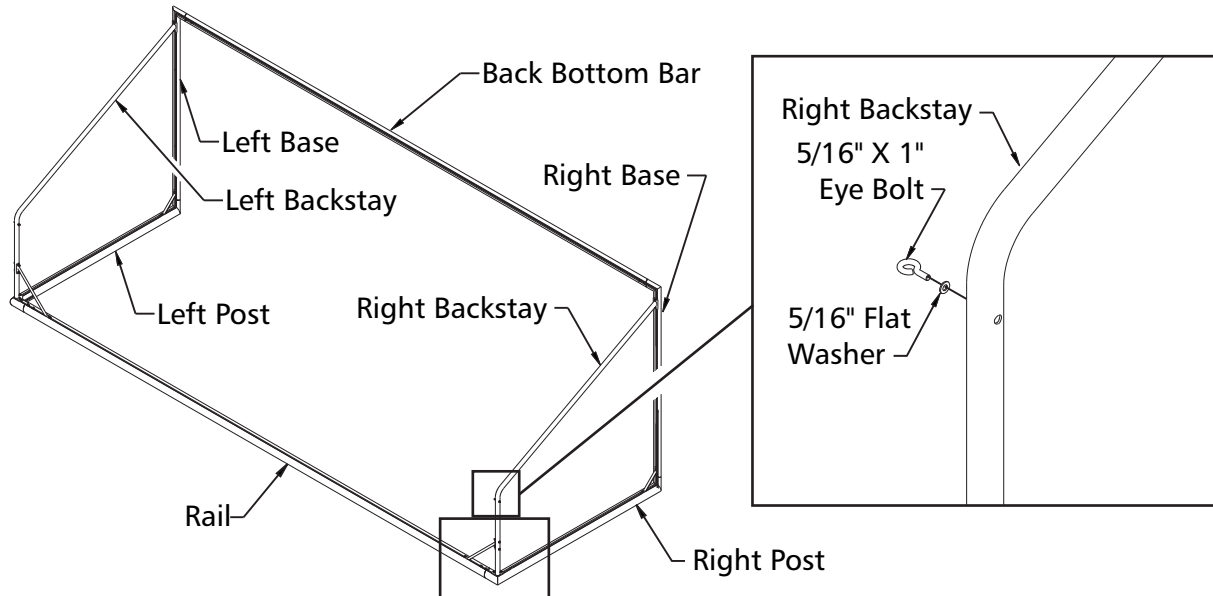
8. Remove 3/8" hex bolts used to temporarily secure fasteners to bases. Attach each backstay to goal using 3/8" x 1 1/4" hex bolts.



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9. Attach backstay braces using 3/8" x 7/8" hex bolts, 3/8" square nuts and 5/16" x 1" hex bolts. Attach eye bolts to right backstay and left backstay.



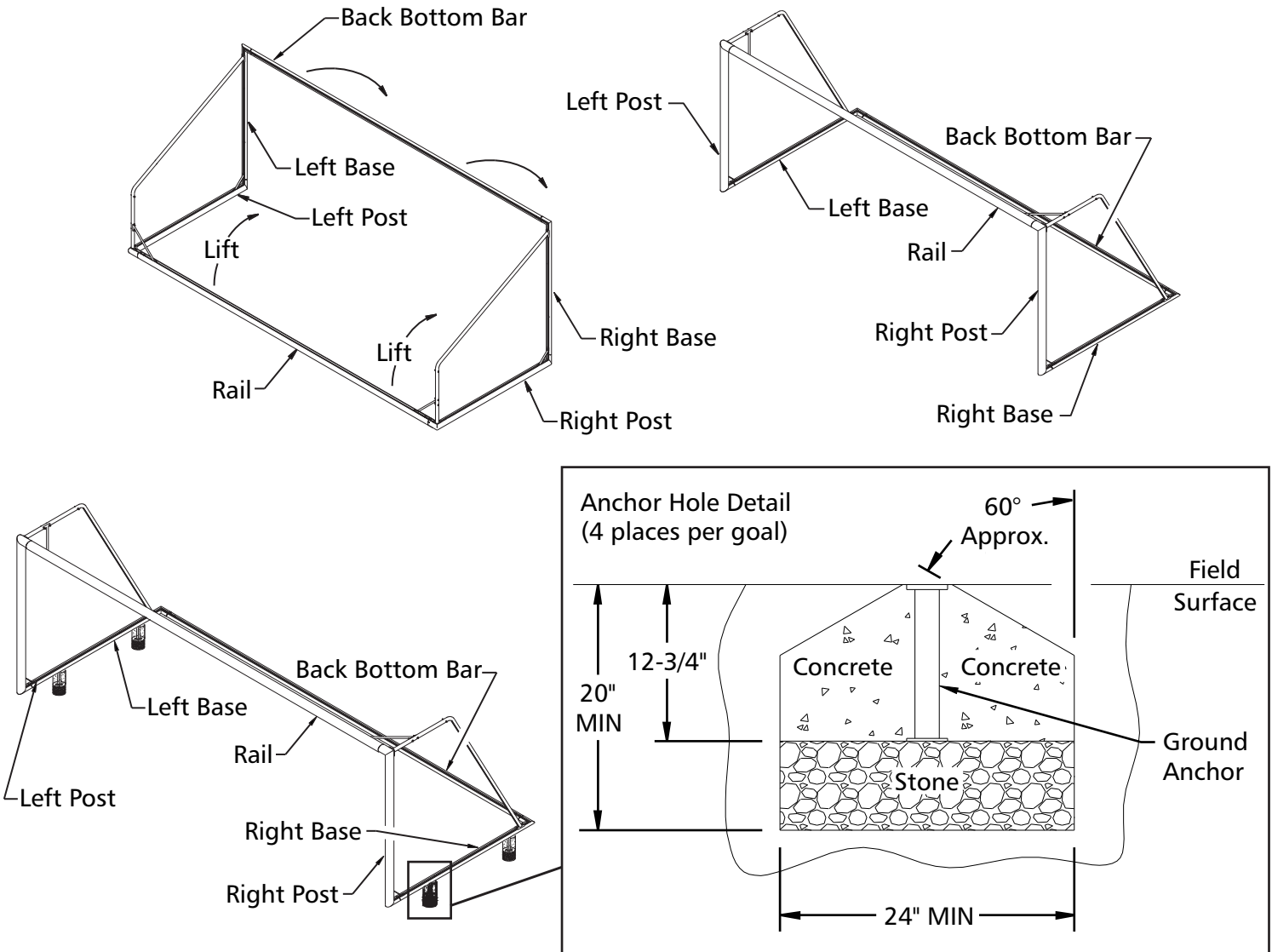
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10. Turn goal upright onto its bases. Set goal in desired area and mark ground anchor hole location.
11. Move goal and dig holes a minimum of 24" in diameter and 20" deep. Areas subject to heavy ground frost may go as deep as 36".

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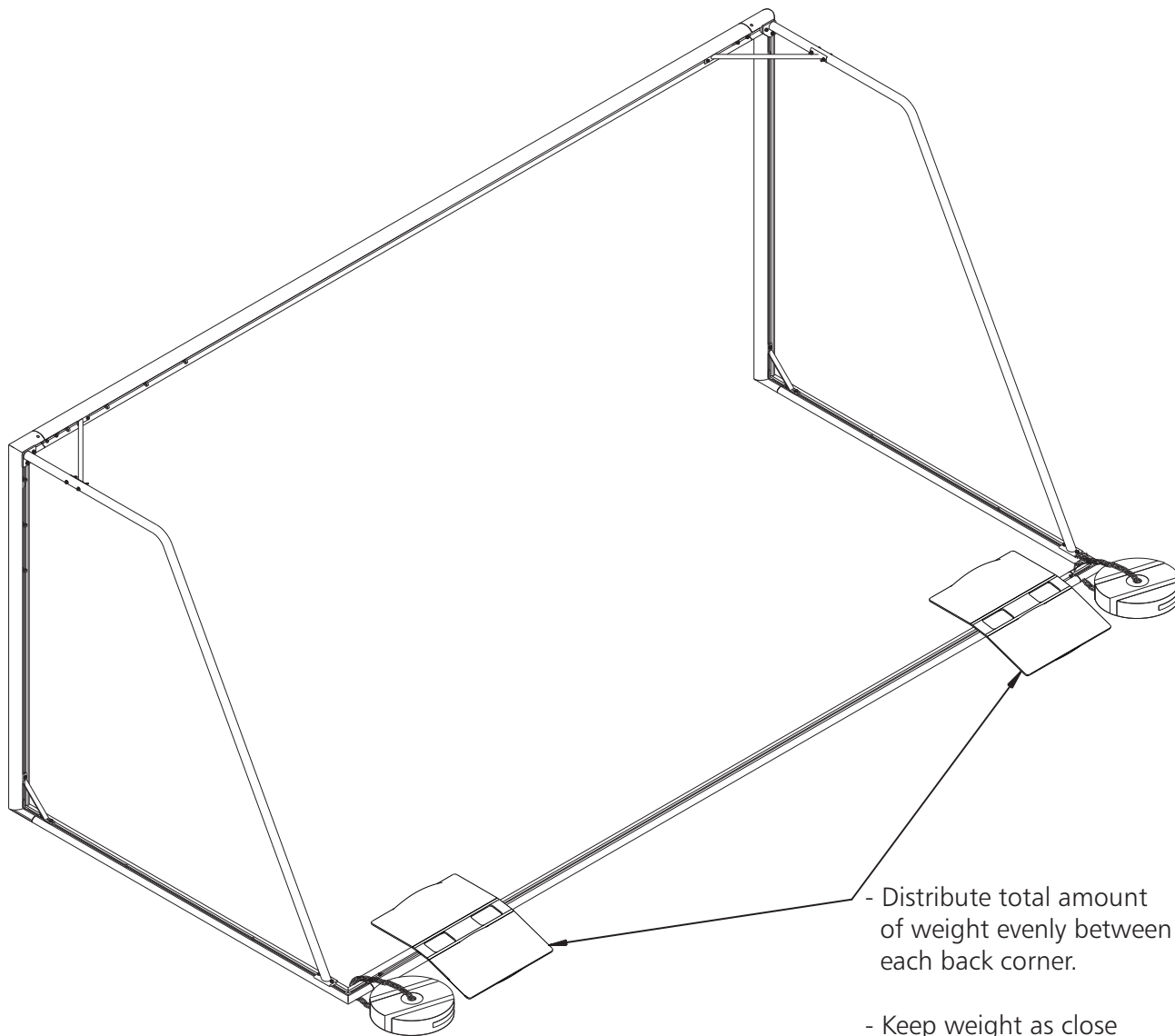
12. Apply anti-seize compound to ground anchor bolts prior to insertion. Attach ground anchors to assembled goal and secure with coated bolts. Set goal in desired installation location with anchors in holes, fill holes surrounding anchors with concrete.
13. At this time, be sure your goal is plumb and level to field surface.



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14. If using counterbalance weights instead of ground anchors, a minimum of 170 lbs. Must be placed on the back bottom bar.



- Distribute total amount of weight evenly between each back corner.
- Keep weight as close to corners as possible.
- Always fasten weight to goal with straps or hardware.

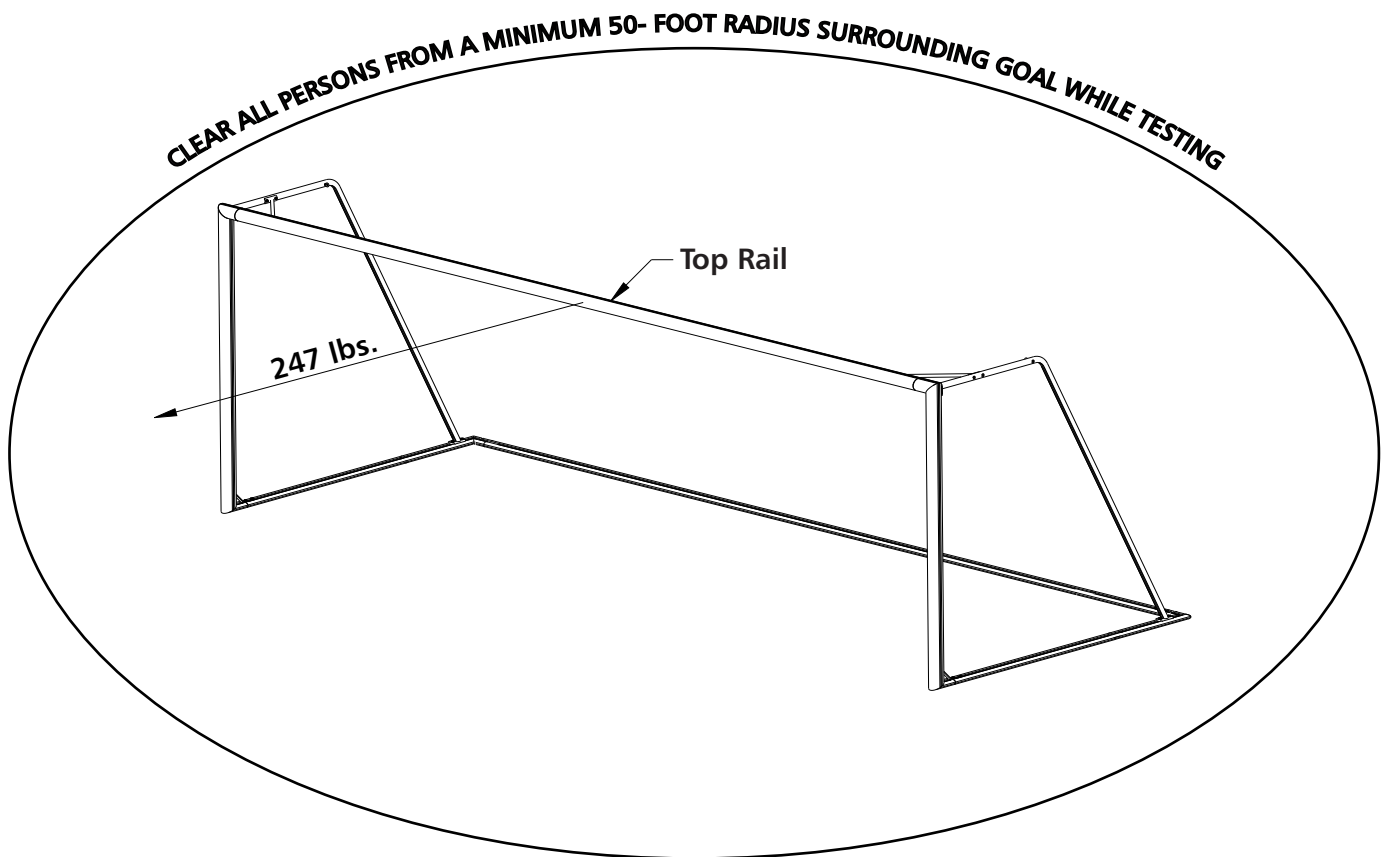
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15. After concrete has fully cured, follow test procedures to assure that goal has been anchored properly.

### ANCHOR TEST

1. Clear all persons from a minimum 50 foot radius surrounding the goal.
2. Verify goal is attached to anchors according to instruction.
3. Apply a horizontal pull force of 247 lbs. to the center of the rail for 60 - 70 seconds. Full safety precautions must be taken while performing test.
4. If goal overturns during application of force or does not return to an upright position after removing force, an alternate anchoring system must be used

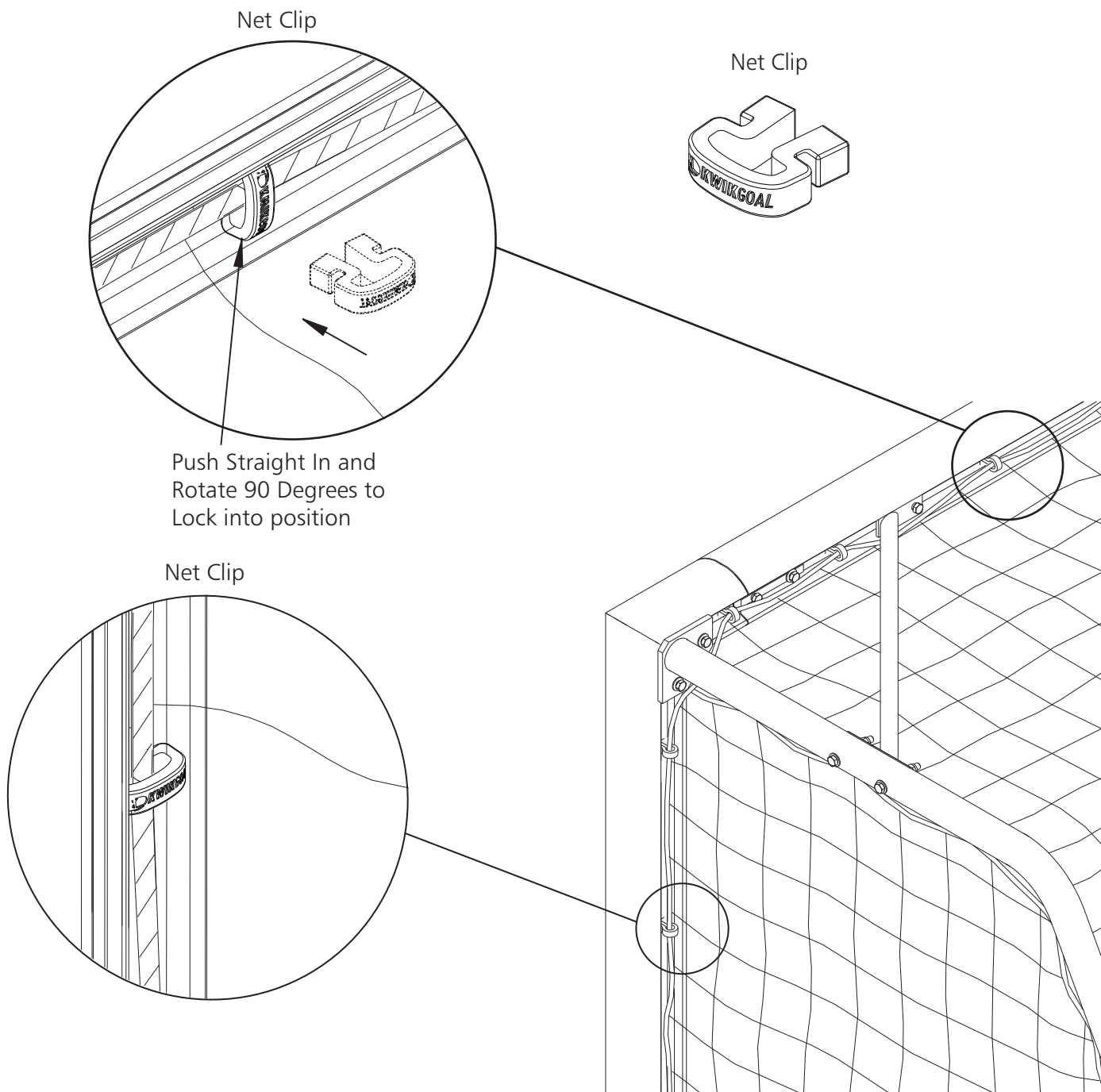


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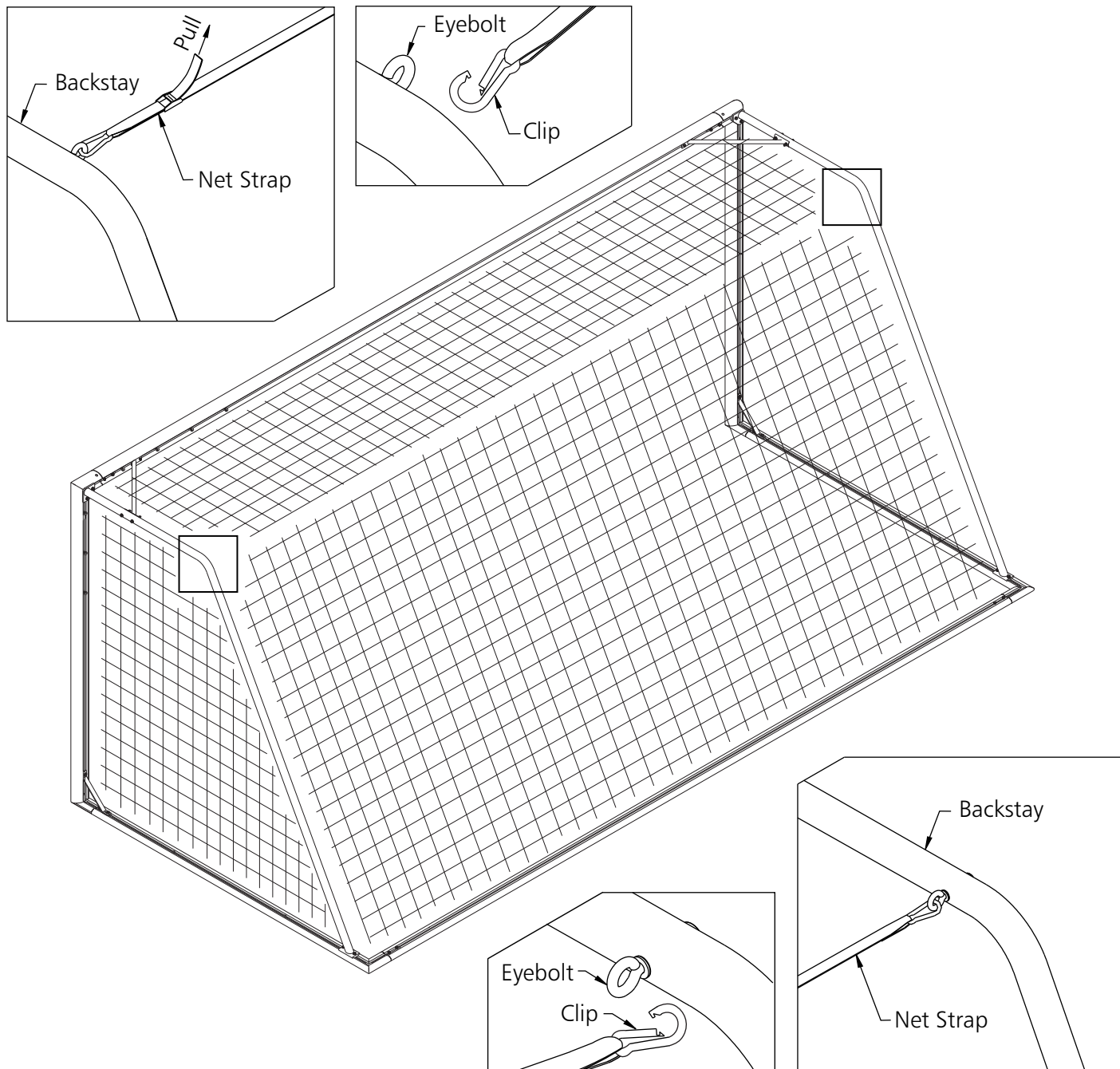
16. Attach net using net clips.



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17. From inside goal frame, attach net strap to the eyebolts in the backstays as shown. Pull net strap tight as shown. **(NOTE: Do not over tighten net strap. Over tightening may damage goal.)** Excess strap can be trimmed to length. Leave 12" to 18" of excess strap for ease of removal and re-installation. *(Note: To keep end of adjustable strap from fraying, ends can be melted after being cut.)* Tie all excess strap to itself to prevent from hanging in goal area.



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