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ASSEMBLY INSTRUCTIONS FOR 2J101 RUGBY GOAL

NOTE: THIS UNIT SHOULD ONLY BE INSTALLED BY QUALIFIED PERSONS

1. Unpack all parts and inspect for damage that may have occurred during shipping. If damage has occurred, notify trucking company immediately.
2. **Except for uprights (B)**, assemble front posts (A) and crossbar (C), using 1/2" taper head bolts and lock nuts. Note: counter sunk holes in crossbar (C) indicate front face of crossbar (C). (This side must face playing field.)
3. Dig two holes on goal line as shown in figure 3. Holes should be a minimum of 51 1/4" in depth and a minimum of 24" across.
4. Fill bottom of hole with 3/4" stone until it is 41 1/4" in depth below field surface. (The stone will allow water and small debris to exit through bottom of the ground sleeve (D).)
5. Place ground sleeves (D) onto the bottom of goal posts (A) of assembled goals. See figure 1.
6. Set assembled goals into holes and check that top of ground sleeve (D) is 5" below field surface. Seal seam between ground sleeve (D) and goal posts (A) with good quality tape. This will stop debris from entering ground sleeve (D) during installation.
7. Plumb and level goal. Fill remaining open holes to top of ground sleeve (D) with concrete. Be sure to recheck plumb and level of goal before concrete hardens.
8. Replace field surface over cured concrete and dispose of excess soil.
9. After concrete has cured remove goal and attach uprights (B) to goal. Note: counter sunk holes in uprights (B) indicate front face of uprights (B). (This side must face playing field.) See figure 1.
10. When removing goal from field after initial installation, the crossbar (C) can be removed before removing goal posts (A) from ground sleeves. Do this by removing the two 1/2" taper head bolts and then sliding it to one side. Be sure to cover open ground sleeves (D) with caps to stop debris from entering hole after removing goal posts (A).
11. After reinstallation be sure to reseal seam between ground sleeve (D) and goal posts (A) to stop debris from entering ground sleeves (D).

CAUTION: GOALS MUST BE PROPERLY ANCHORED OR STORED AT ALL TIMES.

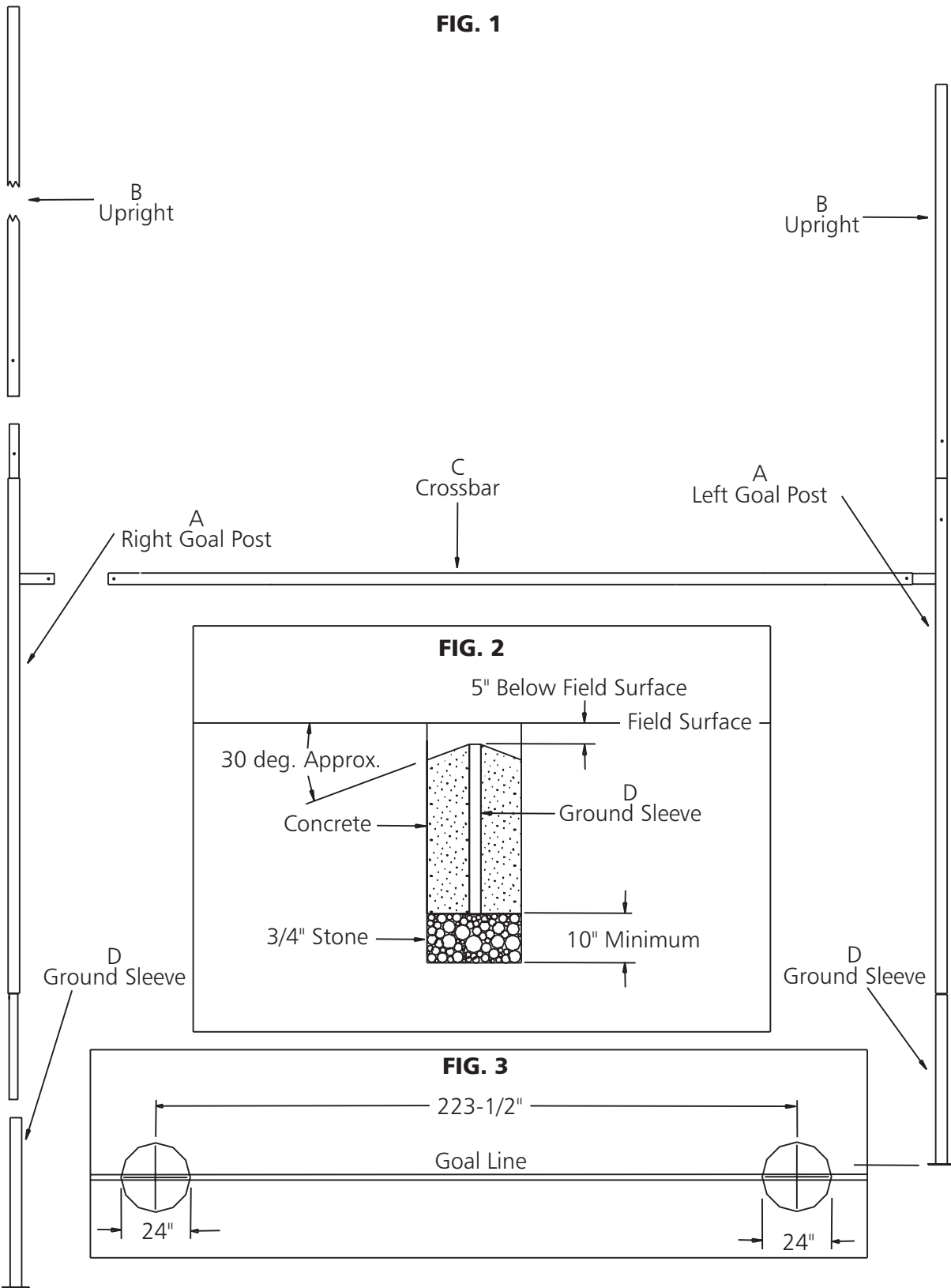
*****CAUTION*****

This equipment has been designed to be used for the game of Rugby only. Field equipment must be anchored AT ALL TIMES and shall be secured against tilting. Do not climb on the net or equipment framework at anytime! All fastenings must be checked to insure they are fully tightened before and after each use of this product. Equipment not in use must be disassembled and properly stored in a safe, secure area. Assembled field equipment should not be left unattended. Remove nets when equipment is not in use. Do not use this equipment during the threat of high winds. Field equipment must be checked for safety before and after each use. All warning and safety labels included with this product must be visible at all times. Any modifications to this or any Kwik Goal product will void any and all warranties.

PARTS LIST

A)	Goal Post	(2)
B)	Uprights	(2)
C)	Crossbar	(1)
D)	Ground Sleeve	(2)
E)	Ground Sleeve Cap	(2)
F)	1/2" Taper Head Bolt & Lock Nut	(4)

FIG. 1



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